

# Evaluation of Anaerobic Digester for Treating Tannery Effluent by Water Displacement Method

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## Abstract

At hand, be a lot of process to production of leather, such as soaking, liming, degreasing, pickling and tanning process. This makes huge quantity of waste water manufacture from tannery industry. Tannery effluents are additional cause to the environment. An Indian tannery industry generates the tannery effluent regarding 50,000 m<sup>3</sup>/ day. As a result, treating tannery effluent is the majority chief assignment to save the adjacent area and to get better fresh water. In this exploration the sample from the tanning industry waste water undergo Biological behavior development, typically tanning industry waste water is an effectual within the organichealingprogression. In this learningalongsideby means of the waste matter, the activated slush from Sewage Treatment Plant is additional as a seeding material in the proportion of 95%, 90%, 80%, 70%, 60%, 50%, replacein the 500ml serum bottle in addition to closed tightly to keep up Anaerobic situation and evaluate their biogas production day by day. The 60% activated sludge and the 40% tannery waste waters Mixture gave the high yield of biogas and degraded the macrobiotic contaminants efficiently. From this study, it is observed that activated Sludge is use as seeding materials to biodegrade the natural pollutant at hand in the tannery waste water.

**Keywords:** Anaerobic digester, biogas, biological treatment, organic pollutants and Seeding material.

## 1. Introduction

Tannery industries are one of the most polluting industries in the world. Tannery wastes are more effect to the environment. Tanning process

Consumes the amount of Water about 30 to 40 liter/kg and also produces 90% of water as waste. The Tannery effluents are directly discharged through the water bodies, which contaminates the Surface water, sub-surface water, nearby surrounding etc. Under anaerobic conditions, organic contaminants in wastewater are degraded by microorganisms generating methane and carbon dioxide. The degradation process is effective when compared to the more conventional aerobic processes.

## 2. Sample Collection and Seeding Material Preparation

The tannery wastewater sample was composed from the Tannery manufacture. The necessary measure of sample used for the investigational intention be conserved in a congested sealed non react able high thick serum glass bottle. The seedresources similar to activated slush from the sewage treatment plant were collect. The

seedresources are ready for the proportion optimization. The proportion optimization technique was ended to get the top proportion of tannery waste matter and seed substance by means of the improvement of greatest biogas. The methodisuse to estimate the most favorable proportion of effluent and seed substance blendmeant for biogas creation.

## 3. Investigational Study

### 3.1 Preliminary Characteristics of Waste Water and Activated Slush

The tannery effluent is to exist composed plus those effluent preliminary characters be completed. The substance characters are completed. Athand is pH, Turbidity, Total Solids, Total Dissolved Solids, Ammonia, Conductivity, Calcium, Hardness, Total Suspended Solids, BOD, COD, and DO. The obtained consequences are shown in the Table1. The activated slushisuse as seeds substancewith the aim to be helpfulin favor ofproduce microbes. Activated slush is too the term known to the Energeticorganicsubstancecreated via activated slush plants. Surplusslushbe named as “waste activated sludge” and bedetachedas of the healingcourse.

**Table 1.** Initial characteristics of tannery waste water and activated sludge.

S. No	Initial characteristics	W.W	A.S	Unit
1	PH	8	6.5	
2	Turbidity	68.1	7	NTU
3	Conductivity	1	15.12	mS/cm
4	BOD	44.6	40.6	mg/l
5	COD	2110.8	2028	mg/l
6	TS	20000	3000	mg/l
7	TSS	10000	1000	mg/l
8	TDS	10000	2000	mg/l
9	Calcium	1335	850	mg/l
10	Hardness	10.6	26.25	mg/l

To maintain the proportion of biomass toward chow complete within the effluent into equilibrium. Suitable near the attendance by microbes the gas creation is near additional. The activated sludge to exist composed and so as to effluent preliminary personality be finished. The chemical characteristics were finished. At hand is pH, Conductivity, Dissolved solids, Alkalinity, Chloride, BOD, and DO. The obtain consequences be formed is exposed in the Table 1.

### 3.2 Bottling method of Experiment

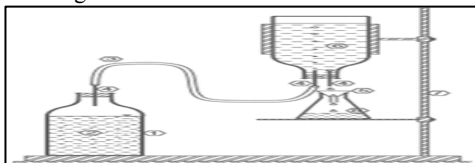
The bottle method is use like a key of the anaerobic biodegradation. The capability of a biomass create biogas be able to be evaluated by bottling method. It has be largely use to decide the methane defer of natural substrate into definite situation. The spans of the investigation vary depending scheduled the biodegradation of macrobiotic substrate below revision. This technique be able to choose the quantity of natural carbon into a known substantial that be able to be an aerobically transformed near methane and near assess the biogas productivity by the anaerobic method scheduled a known substantial. The data provide by bottling method is respected when evaluate anaerobic substrate and for enhancing the process of an anaerobic reactor.

#### 3.2.1 Investigational set of Connections for the Bottling Method of Experiment

The research is executed into 500 ml glass containers. The actual quantity of the reactor be maintain the same as 400 ml have relax of 100 ml gap was absent free for gas assortment. Anaerobic seed sludge plus the tannery effluent be mix on diverse proportion plus added near the containers. Then the containers are preserved by rubber cap all through the research. The reactor be stimulated via day by day shuddering plus swirl. A preservation instance of least 30 being be maintained used for the reactors or turn over the ending of the biogas creation. A hose is put in during the cap such a move that single tops a needle. This needle is attached near the rubber cap of the serum container near calculate the gas creation via water disarticulation technique. This set of connections is ended toward reduce the interaction of oxygen. The representation bottling method is exposed in the Figure 1.

#### 3.2.2 Proportion Ratio of Reactor by Waste Water and Activated Sludge

Within this process 500ml reactor name as R1, R2, R3, R4, plus R5 was completed in the various proportions by the amount of 500ml. The effluent is located in reactor correspondingly. The relevant percentage of seed substance is additional.

**Fig.1.** Schematic drawing of bottling process

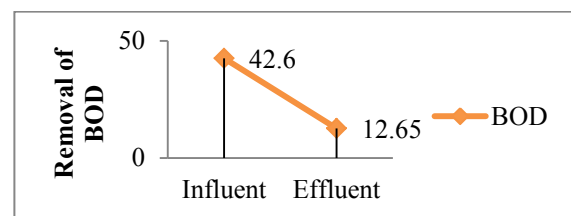
The seed substance is use like activate slush. The proportion percentage of the reactor by 95%, 90%, 80%, 70%, and 60%. The percentage proportion of tannery effluent with activated sludge is shown in the Table 2. The proportion of the reactor R1 by 5% of effluent & 95% activated sludge are to be done. Within the 500 ml of container the 20 ml of tannery effluent and 380 ml of activated sludge are pour in to the bottle plus here gas creation via the fraction is composed by the conical flask by the water during a water displacement technique. The proportion of the reactor R2 by 10% of tannery effluent & 90% activated sludge are to be done. In the 500 ml of bottle the 40 ml of tannery effluent and 360 ml of activated sludge are pour in to the bottle and there gas creation via the fraction is composed by the conical flask by the water during a water displacement technique. The proportion of the reactor R3 by 20% of tannery effluent & 80% activated sludge are to be done. In the 500 ml of bottle the 80 ml of tannery effluent and 320 ml of activated sludge are pour in to the bottle and there gas creation via the fraction is composed by the conical flask by the water during a water displacement technique. The proportion of the reactor R4 by 30% of tannery effluent & 70% activated sludge are to be completed. In the 500 ml of bottle the 120 ml of wastewater and 280 ml of activated sludge are pour in to the bottle and there gas creation by the fraction is composed by the conical flask by the water during a water displacement technique. The proportion of the reactor R5 by 40% of tannery effluent & 60% activated sludge are to be done. In the 500 ml of bottle the 160 ml of tannery effluent and 240 ml of activated sludge are pour in to the bottle and there gas creation via the fraction is composed by the conical flask by the water during a water displacement technique. The individuality be completed plus the variety of the factor of tannery effluent with seed substance via the percentage of 95%, 90%, 80%, 70%, and 60% are shown in the Table 3. The percentage elimination of Total Solids, Calcium, Hardness, COD, BOD of waste water next to seeding matter VS activated sludge are exposed in the Figure 2.

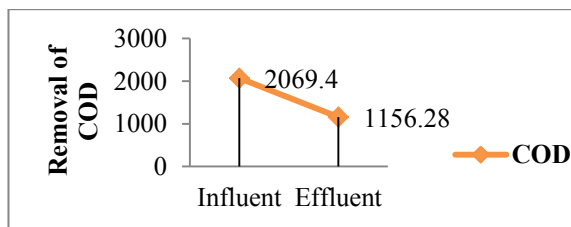
**Table 2.** Proportion ratio of tannery effluent (TE) and activated sludge (AS)

Symbol	% of TE	% of AS
R1	5	95
R2	10	90
R3	20	80
R4	30	70
R5	40	60

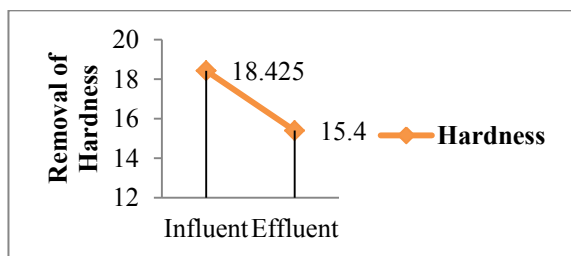
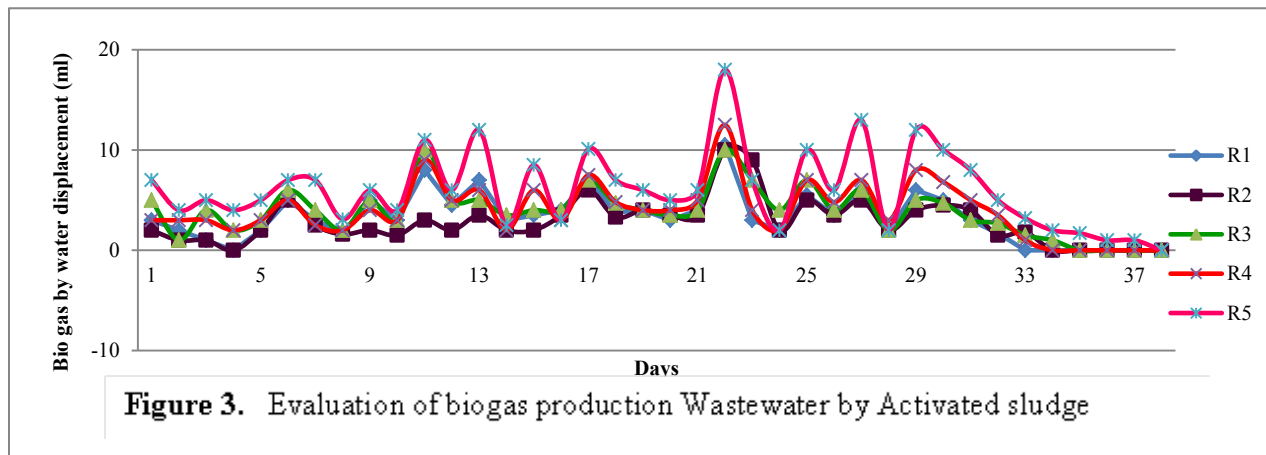
**Table 3.** Characteristic result of TW and AS

Parameters	R1	R2	R3	R4	R5
PH	6.85	6.98	6.8	7.1	6.75
Turbidity	18.52	25.33	13.11	31.44	9.8
conductivity	8.9	8.5	9.25	8.1	9.3
BOD	13.78	14.6	13.3	15.2	12.65
COD	1259.30	1390.78	1178.9	1524.8	1156.28
TS	9980	10200	9700	12500	9350
TSS	1390	1550	1270	1890	1200
TDS	8590	8650	8430	10610	8150
Calcium	727.8	798.45	634.9	875.30	612.67
Hardness	16.4	16.9	15.65	17.2	15.4

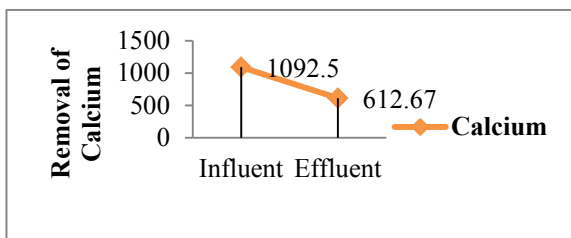
**(a)** Removal of BOD (mg/l)



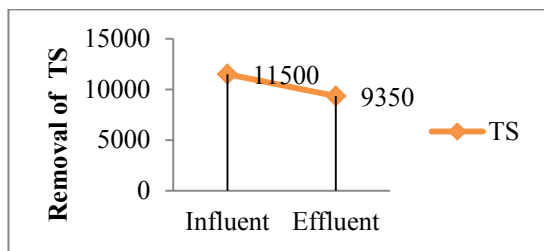
(b) Removal of COD (mg/l)



(c) Removal of Hardness (mg/l)



(d) Removal of Calcium (mg/l)



(e) Removal of Total solids (mg/l)

Fig. 2. Graphical Representation of various chemical characteristics removal by activated sludge.

### 4. Result and Discussion

From this study, the reactor by 40% of waste

Water and 60% of activated sludge produces the more biogas among the various proportions of reactors. In this method the quantity of gas formed via the little measure which is together more the conical flask via the water in denote of water displacement process. In the Activated sludge the microbes are became to decrease, so there is no gas creation. The rate of biogas creation by water displacement process by activated sludge in the various ratios is shown in the Figure 3.

### 5. Conclusion

The biogas was obtained by 38 days in ratio of 60% of activated sludge and 40% of waste water when we compare to other percentage. The removal of Calcium, BOD, and COD is obtaining via tannery effluent by means of seed substance as a greatest of 30% on the way to 67% is indifferent. The biodegradation be as well originate in this investigation exist we completed.

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